



SW controlled by the BP permits to switch the input of ADC after initial step from measured signal  $x = x_m$  to signal from output of the IE  $x = h_{IE}(y_{s,i})$ . Just quality of IE determines achievable accuracy of corrected value and the aim is to have an ideal IE with inverse characteristics equal to ideal characteristics of MT  $h_I(x) = h_{IE}^{-1}(x)$ .

To present the theoretical functionality of correction with this algorithm, suppose the static characteristic of MT

$$h(x) = h_{IE}^{-1}(x) + \Delta h(x) \quad (2)$$

where  $h_{IE}^{-1}(x)$  is the inverse static characteristics of IE and if it is ideal, then  $\Delta h(x)$  is error characteristics. It could be shown, that the corrected value in step  $i$  is

$$y_{s,i} \approx h_{IE}^{-1}(x_m) + \left( -\frac{\Delta h'(x_m)}{(h_{IE}^{-1}(x_m))'} \right)^i \Delta h(x_m) \quad (3)$$

If for the ratio of derivations – sensitivity coefficients – in last equation quilts

$$\left| \frac{\Delta h'(x_m)}{(h_{IE}^{-1}(x_m))'} \right| < 1 \quad (4)$$

then the algorithm converges to  $h_{IE}^{-1}(x)$  because with each step  $i$  the weight of the error part in (3) decreases. The condition of convergence (4) is usually fulfilled for general transducer (not considering local instabilities of equation caused by quantization in ADC). But error of IE will occur in final value after correction.

### 3. GAUSSIAN NOISE AND AVERAGING

The performance of iterative correction method is limited by resolution of AD conversion. Fortunately this resolution could be increased using averaging if there is an appropriate noise in the input signal [4]. Noise is present in real applications and usually it is of Gaussian nature, but its dispersion may be too small for obtaining good results. The mean error of noisy samples  $m_{e|s}$  is depending on measured signal  $s$  ( $q$  is quantization step) [4][5]

$$m_{e|s} = q \sum_{k=1}^{\infty} \frac{(-1)^k}{\pi k} \exp \left[ -2\pi^2 k^2 \left( \frac{\sigma_d}{q} \right)^2 \right] \sin \left( \frac{2\pi k s}{q} \right) \quad (5)$$

and with increasing standard deviation (STD)  $\sigma_d$  of noise (ND)  $d$  it goes to zero. This is presented in the Fig. 2 where dotted lines describe error without any added noise but black dotted line obtained from measurements has lower peak-to-peak amplitude thanks to natural noise. Gray lines are depicted

according to theory (6) and black lines are from measurement as mean from 20 values obtained with averaging of  $N=59$  samples. Averaging suppress noise but in the averaged data from final number of samples lowered noise is still present so it is not wished to have too lot of input noise but only some necessary portion for suppression of quantization error. Therefore there exists optimal noise STD [4]. In testing measurements several dithers with different variances (Fig. 3) were applied with the resolution of changes 1/16 LSB and the best value was chosen (it will be called quasi-optimal noise) for drawing the solid lines in the Fig. 2. The offset and gain error has been subtracted through the mean square straightline approximation. Deformation of measured curves could be influenced by DNL.

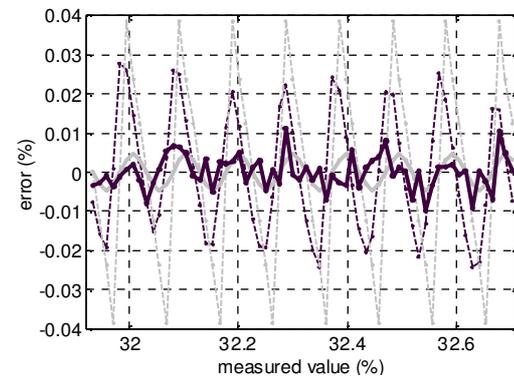


Fig. 2. Mean error as a function of measured value in 8 LSB ADC input range.

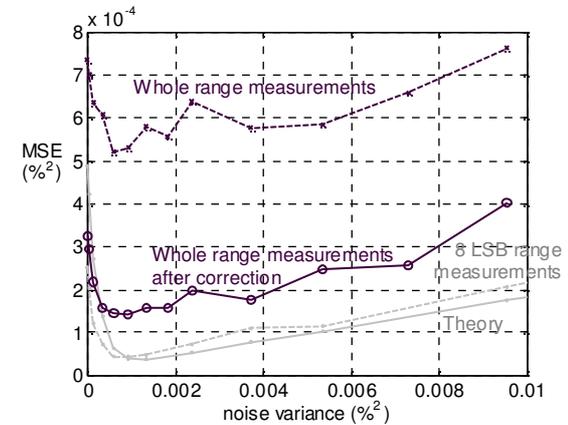


Fig. 3. MSE dependency on variance of Gaussian dither.

To find an optimal (or quasi-optimal) noise good parameter for rating of dithering and averaging performance is the mean-square error (MSE) theoretically evaluated for one whole quantization step  $\mu_a^2$  [4][6][7]. For Gaussian noise it holds

$$\mu_a^2(\sigma_d, N) = \frac{q + \sigma_d^2}{N} + \left( 1 - \frac{1}{N} \right) \frac{q^2}{2\pi^2} e^{-4\pi^2 \left( \frac{\sigma_d}{q} \right)^2} \quad (6)$$

The shift between theoretical and experimental MSE curve in the Fig. 3 is caused by natural noise present in the signal.

#### 4. IE AND ASYNCHRONOUS SAMPLING

Meaning of IE for ADC has digital-to-analog converter (DAC). Pulse width modulation (PWM) circuits are naturally precise but to get the mean of PWM output  $a_{\text{PWM},0}$  and so to make DAC low-pass filter should be added after PWM. Simple RC-filter has been used with frequency characteristics for given time constant  $\tau_{\text{RC}}=RC$

$$A_{\text{RCF}}(\omega) = \frac{1}{j\tau_{\text{RC}}\omega + 1} \quad (7)$$

But the filter slows down the correction process because after every step the process should wait until settling of filter output. Faster filter could be substituted, if averaging of  $N$  samples is used also inside the iterative correction process, i.e. there is digital filter after the analog one. Output of RC-filter could then oscillate in several LSB and through sampling and averaging accurate mean might still be evaluated. The best way is to use synchronous sampling here but there may be no possibility to synchronize independent circuits. Asynchronous sampling gets samples from general rectangular window  $N.T_s$  wide ( $T_s$  is sampling period) with frequency characteristic

$$A_{\text{RW}}(\omega) = \begin{cases} NT_s & \omega = 0 \\ \frac{j}{\omega} \left( e^{-j\omega(t_{\text{sam},N} - \frac{T_s}{2})} - e^{-j\omega(t_{\text{sam},1} - \frac{T_s}{2})} \right) & \omega \neq 0 \end{cases} \quad (8)$$

$t_{\text{sam},1}$  and  $t_{\text{sam},N}$  is sampling time of first and last sample. The mean after the RC-filter and rectangular window, if  $\omega_{\text{RW}} = 2\pi N.T_s$  and  $\omega_{\text{PWM}} = 2\pi T_{\text{PWM}}$ ,  $T_{\text{PWM}}$  is period of PWM output, is (according to theory described in [8])

$$a_{\text{IERW},0} = \frac{1}{T_{\text{RW}}} \sum_{n=-\infty}^{\infty} a_{\text{PWM},0} A_{\text{RCF}}(n\omega_{\text{PWM}}) A_{\text{RW}}(-n\omega_{\text{PWM}}) \quad (9)$$

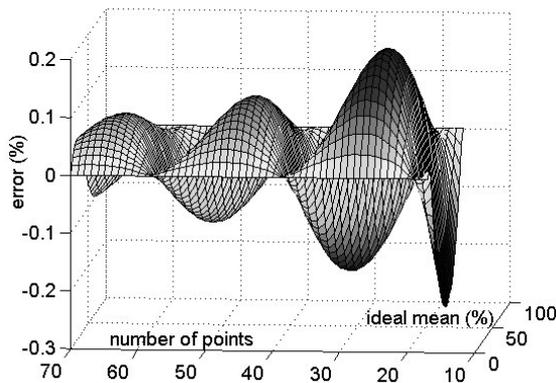


Fig. 4. Theoretical error of mean from windowed DAC output.

The Fig. 4 exposes theoretical error of mean evaluation after windowing for the sampling frequency and period of PWM output used in experiments. This nonlinear error could be seen as a

component of IE static transfer characteristics and is unwanted for linearity error correction. In the Fig. 4 the areas close to zero error correspond to quasi-synchronous sampling, when the error of getting integer period number of sampled signal is less than  $T_s$ .

In the next Fig. 5 quasi-synchronous cases of  $N$  are outlined. To make the error negligible maximum should be deeply under 1 LSB of ADC, while for the used 10-bit ADC the error of 0,098 % responds to 1 LSB.  $N=39$  looks still not enough, it could be improved by shifting the start of sampling in several  $T_s$  multiples but in the case of  $N=59$  the error is sufficiently low relative to the nominal resolution of ADC or to achievable MSE after dithering and also to error of analog IE discussed in the next section.

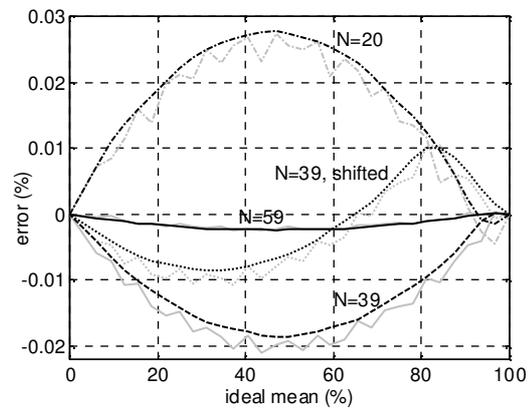


Fig. 5. Theoretical error of mean from windowed DAC output for quasi-synchronous windows – black lines is theory, gray line is from simulations of quasi-synchronous sampling.

#### 5. EXPERIMENTS AND DISCUSSION

As shown in the Fig. 3, natural noise shifted the MSE curve horizontally in comparison to the theory leading to less optimal dither variation in experiments while INL shifted the curve up.

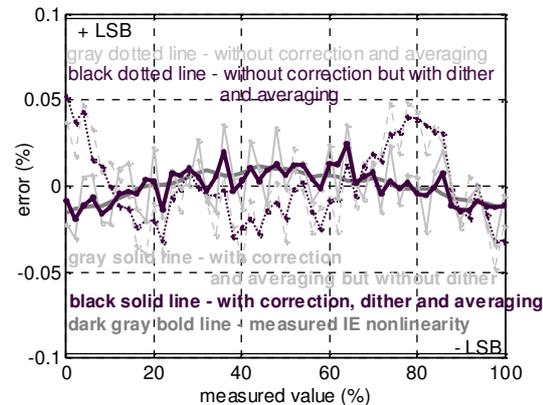


Fig. 6. Mean error from 20 processes in 51 points spread through the whole input range.

In the Fig. 6 the mean error after correction for the best Gaussian dither is depicted as dark black solid line. Improvement against the results without

averaging and without iterative correction is evident. Limitation here is nonlinearity of analog IE. In the Fig. 7 minimal and maximal error values from 20 processes are exposed.

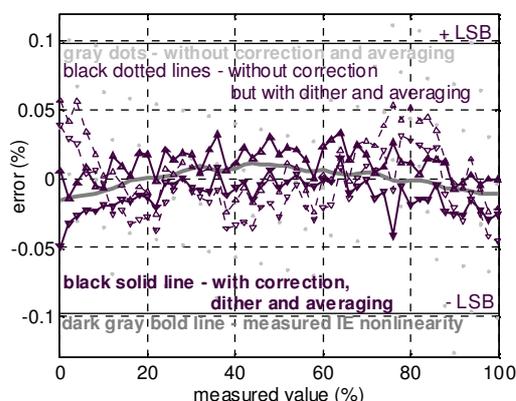


Fig. 7. Minimum and maximum error from 20 processes in 51 points spread through the whole input range.

For the method performance evaluation the equivalent number of bits (ENOB) could be used. 20 processes in each of 51 points equally spread through the whole input range could be regarded as 20 periods of sawtooth testing signal, for which the ENOB could be calculated (SNR is signal to noise ration) as

$$ENOB = \frac{SNR}{20 \log_{10} 2} = \frac{10 \log_{10} \frac{2^{2B}}{12 \mu_a^2}}{20 \log_{10} 2} \quad (10)$$

The ENOB curves are shown in the Fig. 8. In practical devices offset and gain error is usually compensated through the end-point straight line, therefore the selected best ENOB value is also recalculated in this way in the figure.

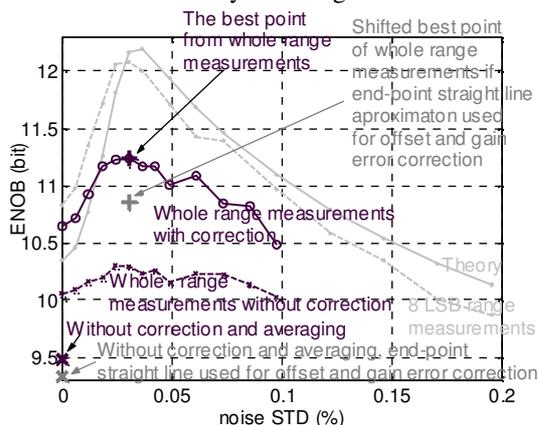


Fig. 8 ENOB characteristics.

## 6. CONCLUSION

Iterative correction of linearity error has been implemented in measurement unit. Averaging enables correction under 1 LSB of used 10-bit ADC and analysis of quasi-synchronous sampling of

periodic signal set the minimal suitable value of averaged data to  $N=59$ . But natural noise in real signal is usually less than optimal and theoretical behavior of accuracy (MSE) dependence from STD of added noise (non-subtractive dither) has been proved through measurements in 8 LSB range. For the whole input range after offset and gain error correction through linear regression the total root mean square error (RMSE) decreased from 0.0402 % to 0.0120 % and adequately ENOB grown from 9.488 bit to 11.231. If end-point straight line offset and gain error correction applied for chosen quasi-optimal noise, the improvement was from 0.0446 % to 0.0155 % in RMSE and from 9.400 bit to 10.859 bit in ENOB.

## Acknowledgement

Work presented in this paper was supported by the Slovak Ministry of Education under grant No. 2003SP200280802 and by the Slovak Grant Agency VEGA under grant No. 1/3101/06.

## REFERENCES

- [1] Michaeli, L.: *Modelovanie analógovo-číslícových rozhraní*. FEI TU Košice, 2001.
- [2] Muravyov, S. V.: *Model of procedure for measurement result correction*. Proceedings of the XVI IMEKO World Congress. Vienna, Austria, published on CD, 2000.
- [3] Kamenský, M., Kováč, K.: *Sensor Nonlinearity Error orrection by Algorithmic Technique*. Radioelektronika. Conference Proceedings: 16th International Czech - Slovak Scientific Conference. Bratislava, Slovak Republic. 2006.
- [4] Skartlien, R., Øyehaug, L.: *Quantization error and Resolution in Ensemble Averaged Data with Noise*. IEEE Transactions on Instrumentation and Measurement, No.3, Vol.54/2005, pp. 1303-1312.
- [5] Carbone, P., Petri, D.: *Effect of Additive Dither on the Resolution of Ideal Quantizers*. IEEE Transactions on Instrumentation and Measurement, No.3, Vol.43/1994, pp. 389-396.
- [6] Carbone, P.: *Quantitative Criteria for Design of Dither-Based Quantizing Systems*. IEEE Transactions on Instrumentation and Measurement, No.3, Vol.46/1997, pp. 656-659.
- [7] Kamenský, M., Kováč, K., Králiková, E., Krammer, A.: *Evaluation of Measurement Performance in Averaging Quantization System with Noise*. Radioengineering, No. 4, Vol. 16/2007, pp.114-119.
- [8] Uhlíř, J., Sovka, P.: *Číslícové spracování signálů*. ČVUT, Praha, 1995.